

Work Order ID 74629

Tuesday, October 04, 2011 1:41:42 PM

Page 1

Item ID: D4030-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 10/17/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 11/10/04 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4030

C

100

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

110

Assemble as per dwg

0.00

HandFinish

Memo

0.00

Hand Finishing

****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****

120

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

Ship Friday 14/10



11/10/13 SP

1 of 22 11/10/13

8 11/10/13

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 74629

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Process Plan:

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Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/10/17

ME 11-10-14

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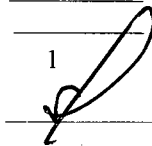


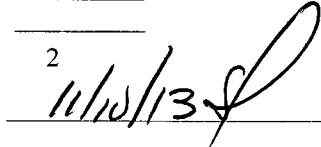
1. The first group of respondents (n = 10) was composed of individuals who had been employed by the company for less than one year. This group was selected to represent new employees who were likely to have limited knowledge of the company's history and culture. The second group (n = 10) consisted of individuals who had been employed by the company for between one and five years. This group was selected to represent employees who had some experience with the company but were not yet fully integrated into the organizational culture. The third group (n = 10) was composed of individuals who had been employed by the company for more than five years. This group was selected to represent long-term employees who were likely to have a deep understanding of the company's history and culture. The fourth group (n = 10) consisted of individuals who had been employed by the company for more than ten years. This group was selected to represent the most experienced employees, who were likely to have a strong sense of loyalty and commitment to the company. The fifth group (n = 10) was composed of individuals who had been employed by the company for more than fifteen years. This group was selected to represent the most senior employees, who were likely to have a deep understanding of the company's history and culture. The sixth group (n = 10) consisted of individuals who had been employed by the company for more than twenty years. This group was selected to represent the most experienced and loyal employees, who were likely to have a strong sense of commitment to the company. The seventh group (n = 10) was composed of individuals who had been employed by the company for more than twenty-five years. This group was selected to represent the most experienced and loyal employees, who were likely to have a strong sense of commitment to the company. The eighth group (n = 10) consisted of individuals who had been employed by the company for more than thirty years. This group was selected to represent the most experienced and loyal employees, who were likely to have a strong sense of commitment to the company. The ninth group (n = 10) was composed of individuals who had been employed by the company for more than thirty-five years. This group was selected to represent the most experienced and loyal employees, who were likely to have a strong sense of commitment to the company. The tenth group (n = 10) consisted of individuals who had been employed by the company for more than forty years. This group was selected to represent the most experienced and loyal employees, who were likely to have a strong sense of commitment to the company.

(b) (7)(C), (b) (7)(D)

Required Date: 10/17/2011

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as
per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg
revC DD 10.08.18 verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|---|---|----------------|--------|
| D4086-210  Placard, Max Load | | Manufactured | No | | | | Each | 5.0000 | |  |  | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | | <u>Loc Code</u> | | | |
| | | | | ST122 | | | 4 | | | | | | |
| | | | | <u>66275</u> | | | 4 | | | | | | |
| | | | | ST124 | | | 1 | | | | | | |
| | | | | <u>64869</u> | | | 1 | | | | | | |
| D2530  Handle Weldment | | Manufactured | No | | | 100 | Each | 10.0000 | 1 |  |  | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | | <u>Loc Code</u> | | | |
| | | | | ST506 | | | 9 | | | | | | |
| | | | | <u>72166</u> | | | 3 | | | | | | |
| | | | | <u>73450</u> | | | 6 | | | | | | |
| | | | | ST508 | | | 1 | | | | | | |
| | | | | <u>69318</u> | | | 1 | | | | | | |
| D2535  Spring | | Manufactured | No | | | 100 | Each | 71.0000 | 2 |  |  | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | | <u>Loc Code</u> | | | |
| | | | | ST504 | | | 71 | | | | | | |
| | | | | <u>71117</u> | | | 71 | | | | | | |

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NOTE: Date & initial all entries

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Work Order ID: 74629

Parent Item: D4030-041











Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/17/2011

Start Qty: 1.00

Required Qty: 1.00

| | | | | | | | | |
|---|--------------|----|-----------------|----------------|-----------------|---|---|--|
| D2537  Bushing | Manufactured | No | 100 | Each | 45.0000 | 2 |  | <i>2</i> |
| | | | | | | | | |
| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | | |
| | | | ST504 | 45 | | | | |
| | | | 71853 | 15 | | | | |
| | | | 73344 | 30 | | | | |
| D3913-041  Long Basket Base Assembly, 350 | Manufactured | No | 100 | Each | 0.0000 | 1 |  | <i>1</i> <i>B74633 (x1) 11/10/13</i> |
| D3914-041  Long Basket Lid Assembly (350) | Manufactured | No | 100 | Each | 0.0000 | 1 |  | <i>1</i> <i>B74635 (x1) 11/10/13</i> |
| D3917-3  Washer | Manufactured | No | 100 | Each | 29.0000 | 6 |  | <i>6</i> <i>6</i> |
| | | | | | | | | |
| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | | |
| | | | ST092 | 29 | | | | |
| | | | 73332 | 29 | | | | |
| D3953-3  Gas Spring Stud, Lid | Manufactured | No | 100 | Each | 1.0000 | 2 |  | <i>2</i> <i>2</i> <i>B74634 11/10/13</i> |
| | | | | | | | | |
| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | | |
| | | | ST096 | 1 | | | | |
| | | | 71875 | 1 | | | | |

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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Work Order ID: 74629

Parent Item: D4030-041












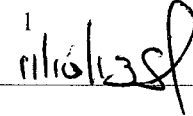
Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/17/2011

Start Qty: 1.00

Required Qty: 1.00

| | | | | | | | |
|---|--------------|----|-----------------|----------------|-----------------|---|---|
| D3953-7 | Manufactured | No | 100 | Each | 18.0000 | 2 | 2 |
|  | | | | | |  |  |
| Spring Spacer | | | | | | | |
| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
| | | | ST096 | 18 | | | |
| | | | 65053 | 4 | | | |
| | | | <u>74168</u> | 14 | | | 2 |
| D3953-9 | Manufactured | No | 100 | Each | 22.0000 | 2 | 2 |
|  | | | | | |  |  |
| Gas Spring Washer | | | | | | | |
| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
| | | | ST096 | 22 | | | |
| | | | 69025 | 4 | | | |
| | | | <u>74169</u> | 18 | | | 2 |
| D3953-17 | Manufactured | No | 100 | Each | 21.0000 | 2 | 2 |
|  | | | | | |  |  |
| Gas Spring Spacer | | | | | | | |
| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
| | | | ST096 | 21 | | | |
| | | | <u>73474</u> | 21 | | | 2 |
| D3953-19 | Manufactured | No | 100 | Each | 10.0000 | 1 | 1 |
|  | | | | | |  |  |
| Gas Spring Bracket | | | | | | | |
| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
| | | | ST096 | 10 | | | |
| | | | 59213 | 1 | | | |
| | | | 73551 | 9 | | | |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 74629

Parent Item: D4030-041




Parent Item Name: Long Basket Assembly (350)



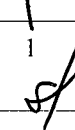
Start Date: 10/4/2011




Required Date: 10/17/2011



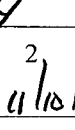
Start Qty: 1.00

Required Qty: 1.00

| | | | | | | | |
|---|--------------|----|-----|------|---------|---|---|
| D3953-21 | Manufactured | No | 100 | Each | 16.0000 | 1 | 1 |
|  | | | | | |  |  |
| Gas Spring Bracket | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|---|--------------|----|-----------------|----------------|-----------------|---|---|
| | | | ST096 | 16 | | 1 | |
| | | | 73557 | 16 | | 1 | |
| D3969-3 | Manufactured | No | | 100 | Each | 30.0000 | 1 |
|  | | | | | |  |  |
| Spring (Basket Lid) | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|---|-----------|----|-----------------|----------------|-----------------|---|---|
| | | | ST272 | 30 | | | |
| | | | 64285 | 1 | | | |
| | | | 73515 | 29 | | | |
| AN3-14A | Purchased | No | | 100 | Each | 60.0000 | 4 |
|  | | | | | |  |  |
| Bolt | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|---|-----------|----|-----------------|----------------|-----------------|---|---|
| | | | ST352 | 60 | | | |
| | | | 117872 | 60 | | | |
| AN3-16A | Purchased | No | | 100 | Each | 159.0000 | 2 |
|  | | | | | |  |  |
| Bolt | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|--|--|--|-----------------|----------------|-----------------|---|--|
| | | | ST352 | 159 | | | |
| | | | 117441 | 59 | | | |
| | | | 118628 | 100 | | | |
| | | | | | | 2 | |

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Work Order ID: 74629

Parent Item: D4030-041


Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/17/2011


Start Qty: 1.00

Required Qty: 1.00

AN5-17A Purchased No 100 Each 82.0000 4 4

 Bolt


Location Loc Qty Loc Code

ST339 82
 117872 44
118706 38

AN4-12 Purchased No 100 Each 59.0000 3 3

 Bolt


Location Loc Qty Loc Code

ST357 59
 117514 9
118626 50

AN310-4 Purchased No 100 Each 41.0000 3 3

 NUT

Location Loc Qty Loc Code

ST324 41
 118112 1
 118983 25
119084 15

AN310C4 Purchased No 100 Each 39.0000 2 2

 Nut

Location Loc Qty Loc Code

ST324 39
 116741 4
117395 5
 118090 10
 118626 20

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Work Order ID: 74629

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/17/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

11,160.00

6



Nut



6

Location

Loc Qty

Loc Code

ST300

2160

117441

16

117601

68

117885

97

118451

979

118927

1000

ST516

6000

119017

6000

ST518

3000

119075

3000

MS21042L5

Purchased

No

100

Each

2,684.000

4



Nut



4

Location

Loc Qty

Loc Code

ST300

1184

116105

5

116548

53

117441

248

117611

82

118179

496

118910

300

ST518

1500

119109

1500

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Work Order ID: 74629

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/17/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

100

Each

402.0000

3



Cotter Pin

Location

Loc Qty

Loc Code

ST309

402

17566

402

MS24665-300

Purchased

No

100

Each

240.0000

2



Cotter Pin

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

40

116823

40

NAS1149F0432P

Purchased

No

100

Each

214.0000

6



Washer

Location

Loc Qty

Loc Code

ST275

214

118840

114

119109

100

NAS1149F0563P

Purchased

No

100

Each

159.0000

4



Washer

Location

Loc Qty

Loc Code

ST297

159

117735

159

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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Tuesday, October 04, 2011 1:41:40 PM

Page 8

Work Order ID: 74629

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/17/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P Purchased

No

100

Each

74.0000

8

8



WASHER



MIRZZS

Location

Loc Qty

Loc Code

ST275

74

117735

63

118354

8

17317

3

NAS1149C0432R Purchased

No

100

Each

4,756.000

2

2



Washer



11/10/13

Location

Loc Qty

Loc Code

ST297

4756

117291

3756

119124

1000

2

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

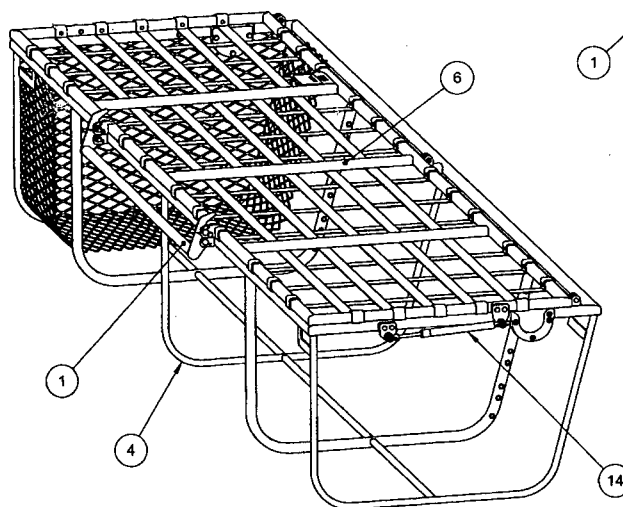
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

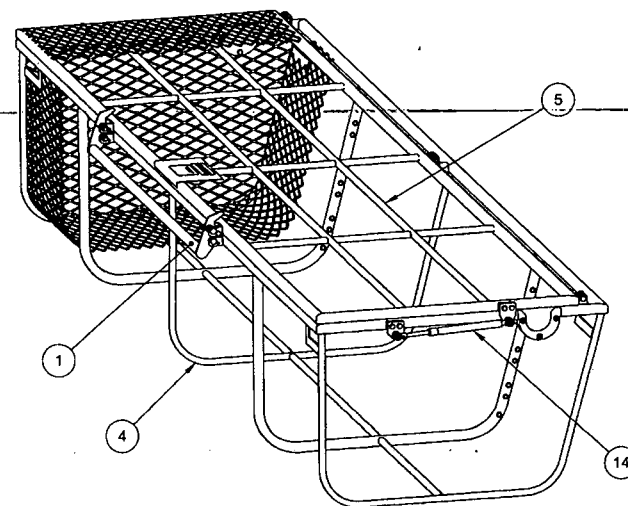
| ITEM | QTY -041 | QTY -043 | P/N | DESCRIPTION |
|------|-------------|-------------|---------------|-----------------------------------|
| | X | | D4030-041 | LONG BASKET ASSY (350) |
| | | X | D4030-043 | LONG BASKET ASSY, LIGHT LID (350) |
| 1 | 1 | 1 | D2530 | HANDLE WELDMENT |
| 2 | 2 | 2 | D2535 | SPRING |
| 3 | 2 | 2 | D2537 | BUSHING |
| 4 | 1 | 1 | D3913-041 | LONG BASKET BASE ASSY (350) |
| 5 | 1 | 1 | D3914-041 | LONG BASKET LID ASSY (350) |
| 6 | 1 | 1 | D3915-041 | LIGHT LID ASSY-LONG BASKET |
| 7 | 6 | 6 | D3917-3 | WASHER |
| 8 | 2 | 2 | D3953-3 | GAS SPRING STUD, LID |
| 9 | 2 | 2 | D3953-7 | GAS SPRING SPACER |
| 10 | 2 | 2 | D3953-9 | GAS SPRING WASHER |
| 11 | 2 | 2 | D3953-17 | GAS SPRING SPACER |
| 12 | 1 | 1 | D3953-19 | GAS SPRING BRACKET |
| 13 | 1 | 1 | D3953-21 | GAS SPRING BRACKET |
| 14 | 1 | 1 | D3969-3 | SPRING |
| 15 | 4 | 4 | AN3-14A | BOLT |
| 16 | 2 | 2 | AN3-16A | BOLT |
| 17 | 2 | 2 | AN3-20A | BOLT |
| 18 | 3 | 3 | AN4-12 | BOLT (DRILLED) |
| 19 | 4 | 4 | AN5-17A | BOLT |
| 20 | 2 | 2 | AN5-21A | BOLT |
| 21 | 3 | 3 | AN310-4 | NUT, CASTELLATED |
| 22 | 2 | 2 | AN310C4 | NUT, CASTELLATED |
| 23 | 6 | 6 | MS21042L3 | NUT |
| 24 | 4 | 4 | MS21042L5 | NUT |
| 25 | 3 | 3 | MS24665-151 | COTTER PIN |
| 26 | 2 | 2 | MS24665-300 | COTTER PIN |
| 27 | 6 | 6 | NAS1149F0432P | WASHER |
| 28 | 4 | 4 | NAS1149F0563P | WASHER |
| 30 | 8 | 8 | NAS1149F0332P | WASHER |
| 31 | 2 | 2 | NAS1149C0432R | WASHER |

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 74629 M.L. 5
11/10/04



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10-08-12 9
ECN 10-546

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

| | | | |
|------------|--|--|--------------|
| C | QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3). | MB | 10.07.23 |
| B | AN5-21A BOLT WAS AN5-19A: BOM & (D3-3) | JPH | 10.04.06 |
| A | NEW ISSUE | JPH | 10.03.16 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | ALS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | JP | DRAWING NO. | REV. C |
| CHECKED | JP | D4030 | SHEET 1 OF 3 |
| MFG. APPR. | JP | TITLE | SCALE |
| APPROVED | JP | LONG BASKET ASSY (350) | NTS |
| DE APPR. | JP | COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |
| DATE | 10.07.23 | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

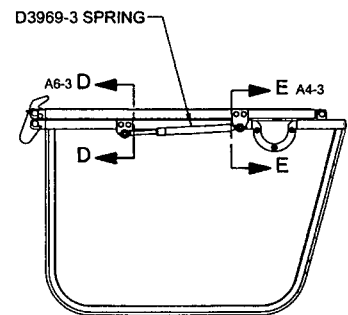
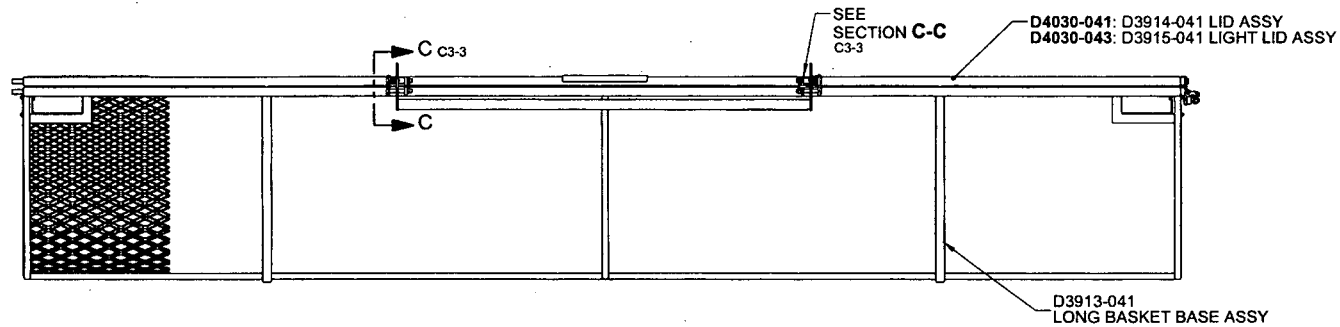
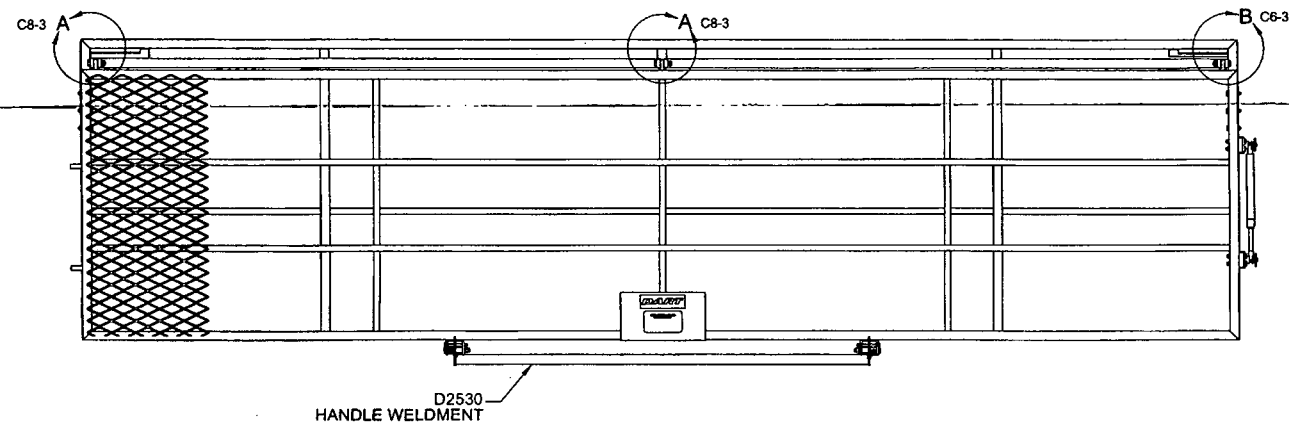
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

74629

8 7 6 5 4 3 2 1



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.12

| | | | |
|--|----------|--|--------------|
| DESIGN | AS | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | SE | D4030 | SHEET 2 OF 3 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | LONG BASKET ASSY (350) _ NTS. | |
| DATE | 10.07.23 | COPYRIGHT © 2010 BY DART AEROSPACE LTD | |
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8 7 6 5 4 3 2 1

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

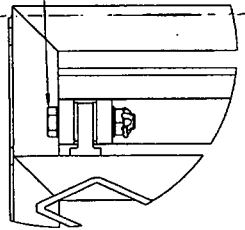
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

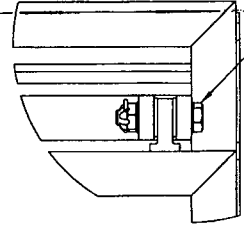
74629

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



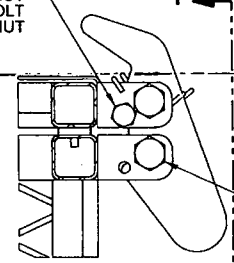
DETAIL A D8-2
D5-2

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D3-2

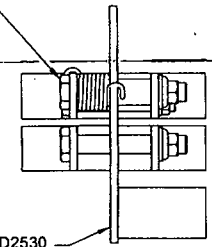
D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT



SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT



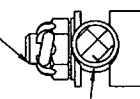
VIEW F-F C3-3

D2530
HANDLE WELDMENT
REF

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

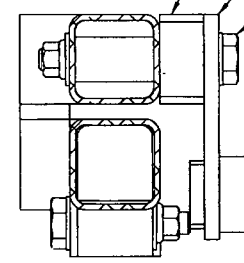


SECTION D-D B2-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF



SECTION E-E B1-2

RELEASED
10.08.124

| | | | |
|--|--------------|--|--------------|
| DESIGN | ALS | DART AEROSPACE LTD | |
| DRAWN | 5 | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | 12 | DRAWING NO. | REV. C |
| MFG. APPR. | J.F.S. 12/11 | D4030 | SHEET 3 OF 3 |
| APPROVED | 12/11 | TITLE | SCALE |
| DE APPR. | 12/11 | LONG BASKET-ASSY (350) | NTS |
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Dart Aerospace Ltd

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